

**Ecovent Systems**

**Control Hub Outgoing Inspection Criteria**

**800-00004 Control Hub出货前检验标准**

Date and Time（日期和时间）: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Production Lot Number and Quantity（生产批号和数量）: \_\_\_\_\_\_\_\_\_\_\_\_\_\_

Part Number（产品编号）: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Part Description（产品描述）: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Part Color（产品颜色）: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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| **Item** | **Inspection Step 检测步骤** | **Inspected By**  **检测员** | **Quantity Passed**  **合格数量** | **Quantity Failed**  **不合格数量** |
| 1 | Inspect Hub housing and covers for dents, scratches, marks, excessive flash, underfill, etc.  **检查控制集线器外壳和盖子没有凹痕，划痕，印记，披锋，缺胶等。** |  |  |  |
| 2 | Inspect hub cutouts to ensure the foil is well-centered and all cutouts are fully accessible, and foil isn’t visible from directly behind the housing.  **检查掏胶口处，要确保金属泊片完全对齐，不能看到金属切泊片。** |  |  |  |
| 3 | Inspect heat staked posts to ensure proper deformation, orientation, and seating of cover onto housing. The top plate shall not move with respect to the hub main housing and shall be level with the housing.  **检查热融正确，方向正确，盖子要盖好。面板（602-00033）不会与主壳（602-00032）一起动，两个应该齐平的。** |  |  |  |
| 4 | Verify Reset tool is installed in assembly. Reset tool is not damaged or bent.  **检查Reset tool（601-00015 五金件）已经装好，601-00015 五金件没有损坏或者弯曲。** |  |  |  |
| 5 | Inspect control hub bottom plate for rubber feet presence and seating. 检查control hub bottom plate(下盖)装好橡胶脚. |  |  |  |
| 6 | Inspect for presence, orientation, and seating of light pipe.  检查Light Pipe(灯管，602-00131)的装置，及方向。 |  |  |  |
| 7 | Make sure the Control Hub is correctly packaged in bubble bag with label that contains the part number and “made in china” |  |  |  |
| 8 | Ensure box part number, quantity, and label matches the contents  确认每个包装的产品编号，数量和标签要与实际物品一致。 |  |  |  |
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